Ricardo Rodrigues de Oliveira Neto^{1*}, Larissa Ferreira Rodrigues², João Fernando Mari²,

Murilo Coelho Naldi³, Emerson Gomes Milagres¹, Benedito Rocha Vital¹,

Angélica de Cássia Oliveira Carneiro¹, Daniel Henrique Breda Binoti⁴, Pablo Falco Lopes⁴,

Helio Garcia Leite1

¹ Federal University of Viçosa, Department of Forest Engineering, Viçosa, MG, Brazil.

² Federal University of Viçosa, Institute of Exact and Technological Sciences, Rio Paranaíba, MG, Brazil.

³ Federal University of São Carlos, Department of Computer Science, São Carlos, SP, Brazil.

⁴DAP Florestal, Centro Empresarial da Serra. Parque Res. de Laranjeiras, Serra, ES, Brazil.

*Corresponding author: ricardo.rodrigues@ufv.br

Received: February 20, 2020 Accepted: August 04, 2021

Posted online: August 05, 2021

ABSTRACT

The differentiation between the charcoal produced from (*Eucalyptus*) plantations and native forests is

essential to control, commercialization, and supervision of its production in Brazil. The main contribution

of this study is to identify the charcoal origin using macroscopic images and Deep Learning Algorithm.

We applied a Convolutional Neural Network (CNN) using VGG-16 architecture, with preprocessing

based on contrast enhancement and data augmentation with rotation over the training set images. on the

performance of the CNN with fine-tuning using 360 macroscopic charcoal images from the plantation

and native forests. The results pointed out that our method provides new perspectives to identify the

charcoal origin, achieving results upper 95 % of mean accuracy to classify charcoal from native forests

for all compared preprocessing strategies.

Keywords: Charcoal, classification, deep learning, native wood, preprocessing.

INTRODUCTION

Brazil is one of the largest charcoal producers, with a reaching 5,3 million tons in 2019 (Ministry of

Mines and Energy 2020). Besides being a world producer, Brazil is also one of the largest consumers of

charcoal. Most of this production is destined for the internal market, mainly for the pig-iron and steel

sectors and lesser, for the ferroalloy sector and residential consumption (ABRAF 2013). However, this

demand is not supplied through charcoal using planted forests, making the illegal exploitation of native

forests attractive.

In order to try to prevent this illegal production, the Ministry of the Environment, through Ordinance No.

253/2006, established the Forest Origin Document (DOF), an obligatory license for the transportation

and storage of forest products and by-products, that includes information about the origin of those

products. This license expired in cases when the transported product does not correspond to the species

authorized in the DOF. In this context, forensic identification is used in the analysis of the preserved

wood in charcoal to determine his origin (Gonçalves et al. 2012, Nisgoski et al. 2014), i.e., to distinguish

those produced with native forests from those from planted forests, mainly composed of species of

Eucalyptus (Davrieux et al. 2010). The principal clones used to produce charcoal are Eucalyptus

urophylla, E. grandis, and hybrids E. urophylla x grandis, E. urophylla x camaldulensis, and E. grandis

x camaldulensis (Santos 2010, Pereira et al. 2012).

Usually, the anatomic analysis of charcoal can be done through a macro or microscopic approach. In the

microscopic identification is observed features of the tissues and the constituent cells of the wood (Zenid

and Ceccantini 2012), while in macroscopic analysis, only anatomical features visible to the naked eye

or with a magnifying glass, such as vessel arrangement and grouping, arrangement and abundance of

axial parenchyma and ray width (Wheeler and Baas 1998). Both analyses can be used in the distinction

between Eucalyptus and other genera.

Much has been proposed on the microscopic analysis, as reported in the studies proposed by Gonçalves

et al. 2012, Albuquerque (2012) and Muñiz et al. (2012), with higher cost and limited logistics, can

identify the charcoal to the level of species with trustable results, although this is not always necessary

for charcoal identification for supervision purpose. On the other hand, just a few studies have been

proposed the macroscopic analysis to distinguish the origin of charcoal, although it allows agility and

practicality. The genus Eucalyptus present a homogeneous anatomical constitution among the species,

under the morphological level, a factor that hinders the separation, based only on the composition and

structural arrangement of the wood constituents (Tomazello Filho 1985, Oliveira 1997). This similarity

can help in distinguishing this genus from the others.

Digital image process and machine learning techniques are essential to this task because it allows the

acquisition of visual features for the automatic classification. Some studies proposed to classify charcoal

images with a non-automated user-based process. Khalid et al. (2008) proposed a method based on

analysis of anatomical images of the transverse plane in order to differentiate charcoals of the genus

Eucalyptus sp. from charcoal of native species. Andrade et al. (2019) proposed a system of classification

of the origin of the charcoal using analysis of texture in digital images of the cross-section plane. For

this, a database was produced containing 900 images of 18 species, 12 native and 6 of the genus

Eucalyptus sp. After, texture features were extracted from each image using Level Co-occurrence

Matrices (GLCM) (Haralick et al. 1973), which were used in training and in the evaluation of statistical

classifiers that identified the origin of the charcoals correctly in about 97 % of the attempts.

However, the previously cited works do not add much to the identification of the origin of the charcoal

in the field, due to the subjective, expensive logistic limitation imposed by the use of microscopes and

the preparation of the material. The computational resources advances have allowed deep learning

approach outperforms techniques based on handcrafted feature extraction on several fields such as

computer-aided medical diagnosis systems (Litjens et al. 2017, Rodrigues et al. 2020), remote sensing

of ecosystems (Morales et al. 2018, Bayr and Puschmann 2019), agriculture (Kamilaris and Prenafeta-

Boldú 2018, Knoll et al. 2018), and other applications (Gu et al. 2018).

Recently, Maruyama et al. (2018) proposed a method for automatic classification of native species of

charcoal based on deep learning using Inception-V3 architecture (Szegedy et al. 2016) as a feature

extractor. However, it was considered microscopy images, and these experiments performed a simple

hold-out validation technique (Devijver et al. 1982), which can randomly create biased sets, causing the

CNNs to fit non-representative (abnormal) samples and result in unexpected accuracies. Differently, we

considered the VGG-16 architecture (Simonyan and Zisserman 2014) instead of Inception-V3. The

VGG-16 network was chosen due to its simplicity and robustness. Moreover, it was the first architecture

to replace the filters that require more computational power, by large sequences of convolutional filters

with size 3x3.

In this work, we study an efficient method for automatic identification of charcoal origin based on deep

learning and cross-validation k-fold technique using macroscopic images. This is the first work to classify

automatically in order to distinguish *Eucalyptus* and native species using the VGG-16 architecture. Also,

preprocessing strategies based on contrast enhancement, data centralization, and data augmentation on

the rotation of the training set images were tested to increase the performance of the CNN with fine-

tuning.

MATERIAL AND METHODS

The experiment was performed on a machine with an Intel is 3,00 GHz processor, 16 GB RAM, and a

GPU NVIDIA GeForce GTX 1050Ti with 4 GB memory. All experiments were programmed using

Python 3.6, the PyTorch 1.7 deep learning framework (Paske et al. 2019) under CUDA version 10.1

(2019) and cuDNN 7.6 (2020). The operating system was Ubuntu 18.04.5 LTS.

Images Acquisition

The dataset of macroscopic images of charcoal was acquired from Wood Panel and Energy Laboratory (LAPEM) at the Federal University of Viçosa (UFV), Brazil. The material is composed of samples of carbonized wood of *Eucalyptus* and native species typical of the region of Zona da Mata, Minas Gerais. Native species were chosen based on the anatomical similarity to the genus *Eucalyptus* as well as their attractiveness to the illegal production of charcoal. *Eucalyptus* species were chosen from those predominantly used for the production of charcoal, as Pereira *et al.* (2012) define.

In this dataset, each species or hybrid is represented by a sample coming from a single tree, without information of age or position of the trunk. The samples were charred in a muffle-type electric furnace, following an initial temperature of 150 °C, with an increase of 50 °C per hour, and the final temperature of 450 °C, totaling 7 hours of carbonization. The condensable gases were collected in a condenser coupled to the muffle door. The species and hybrids used in this study and the numbers of samples for each species are presented in Table 1.

Table 1: Species and hybrids used.

Identification	Common name	ommon name Scientific Name	
1	5 Folhas	Sparattosperma leucanthum	2
2	Açoita Cavalo	Luehea divaricata	7
3	Adraga	Bixa orellana	9
4	Algaroba	Prosopis juliflora	1
5	Angá	Inga edulis	2
6	Angico	Anadenanthera peregrina Speg	12
7	Barbatimão	Stryphnodendron adstringens	6
8	Bico de Pato	Bico de Pato Machaerium nyctitans	
9	Brauninha	Dictyoloma vandellianum A. Juss	8
10	Caituá	Ouratea polygyna Engl	
11	Camaudulensis	is Eucalyptus camaldulensis Dehnh	
12	Citriodora	ora Corymbia citriodora	
13	Canudo de Pito	nudo de Pito Mabea fistulifera	
14	Casca Doce	Glycoxylon inophyllum	2
15	Casuarina	Casuarina equisetifolia L.	6

Maderas-Cienc Tecnol 23(2021):66, 1-19 Ahead of Print: Accepted Authors Version

16	Catingueira	Caesalpinia pyramidalis	
17	Caviuna	Machaerium scleroxylon	2
18	Cedrinho	Trattinninkia ferruginea Kuhlm	10
19	Embaúba	Cecropia pachystachya	15
20	Fedegoso	Senna macranthera	5
21	Garapa	Apuleia leiocarpa	9
22	Grandis x Camaudulensis	Eucalyptus grandis x Eucalyptus camaldulensis	9
23	Imburana	Commiphora leptophloeos	3
24	Jacarandá da Bahia	Dalbergia nigra	2
25	Jambo	Syzygium jambos	4
26	Jurema Branca	Mimosa tenuiflora	3
27	Jurema Preta	Mimosa hostillis	2
28	Mama de Porca	Zanthoxylum rhoifolium Lam	4
29	Marmeleiro	Cydonia oblonga Mill	4
30	Mofumbo	Combretum leprosum	1
31	Papagaio	Aegiphila integrifolia	11
32	Pau Bosta	Sclerolobium paniculatum	5
33	Pau Fumo	Piptocarpha macropoda Baker	14
34	Pimenteira	Xylopia sericea A. St - Hil	8
35	Quina	Bathysa sp	13
36	Só Brasil	Colubrina glandulosa	18
37	Sucupira	Pterodon emarginatus Vogel	9
38	Urocam	Eucalytus urophyla x Eucalyptus camaldulensis	25
39	Urograndis	Eucalyptus urophyla x Eucalyptus grandis	31
40	Urophylla	Eucalyptus urophyla S. T. Blake	26

The images were acquired using equipment with led light illumination and support for a cell phone, generating images with 12 megapixels and optical zoom of 20 times. As the charcoal pieces were broken, and not cut, there was a large amount of non-flat surfaces. With this zoom, a larger area in which there are no irregular breaks on the surface of the charcoal (that made it difficult to analyze the distribution of cellular components) could be analyzed.

The dataset is composed of 360 charcoal images, in which 135 images are of *Eucalyptus* species, and 225 images of native species. An expert in wood anatomy analyzed the charcoal images classified them as *Eucalyptus* and native. To illustrate them, Table 2 shows information about name, quantity, and one image from each class. All images of charcoal dataset were categorized into two classes properly labeled: eucalyptus (135 images), and native (225 images). After, all images of the charcoal data set were randomly sampled and partitioned into five stratified sets (folds).

Table 2: Information about each class in the dataset.

Class	Quantity		
Eucalyptus	135		
Native	225		
Total	360		

Image Preprocessing

All images were resized to 224 x 224 pixels, size allowed for the input of the CNN architecture used in this work. Then was applied one of the preprocessing methods and used to train and test the VGG-16 architecture.

Figure 1 shows samples of charcoal images considering each preprocessing strategy evaluated. The original image from the dataset is defined as a strategy (a) (i.e., no preprocessing). In (b), there is an example of contrast stretching strategy.

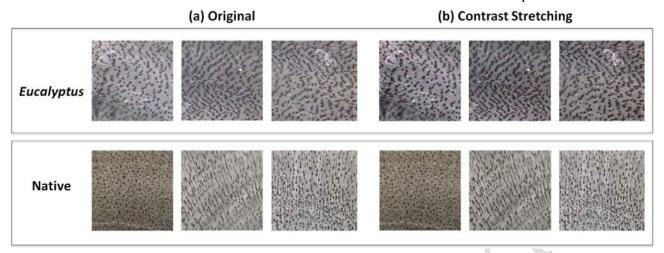


Figure 1: Contrast improvement applied in charcoal image: (a) original image (i.e. without preprocessing); (b) contrast stretching. Image instances from the charcoal dataset showing *Eucalyptus* (top) and native (bottom) classes.

Data Augmentation

Data augmentation is a strategy that consists of increase the training data without increasing the number of samples (Krizhevsky *et al.* 2012). In this study, we applied data augmentation based on rotations of the images considering angles of between 0° and 360° with steps of 45°, increasing the training set in 8 times.

Convolutional Neural Networks

The main concepts addressed in the Deep Learning paradigm were obtained from Neural Networks, which aims to develop computer programs capable of solving problems that are difficult to solve through formal rules (Goodfellow *et al.* 2016). The main characteristic of a Convolutional Neural Network (CNN) is to be composed mainly of convolutional layers, and its main application is the processing of visual information (Ponti *et al.* 2017). A CNN consists of three types of neural layers, described below (Guo *et al.* 2016).

• Convolutional: The convolutional layer is generated through a set of filters over an input image.

Each filter is responsible for detecting a specific type of feature. Figure 2 illustrates the basic

structure of the convolutional layer define by C^l and composed by W_k^l filters with size of the spatial stent and the hyper-parameter from the input volume M^{l-1} . Finally, the convolution result is added to the bias b, generating K 2D feature maps stacked in an output volume M^l , defined by Equation 1 (Rodrigues $et\ al.\ 2020$).

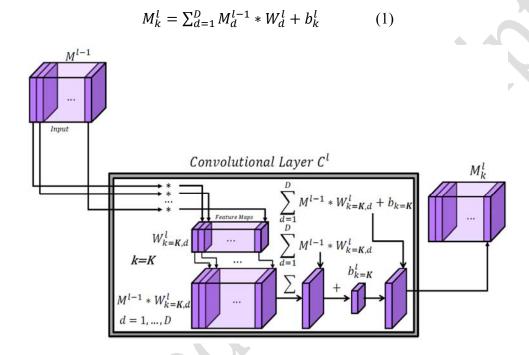


Figure 2: Illustration of the convolutional layer.

• **Pooling**: The pooling layer allows reducing the size of feature maps considering maximum or average pooling. The CNN architecture considered in this paper applies maximum pooling because this criterion results in better generalization and faster convergence (Scherer *et al.* 2010). Figure 3 illustrates the maximum and average pooling considering a pooling layer with size 2 x 2.

Maderas-Cienc Tecnol 23(2021):66, 1-19 Ahead of Print: Accepted Authors Version *Pooling Layer*

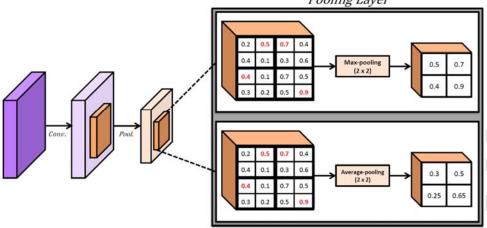


Figure 3: Illustration of the pooling layer and the computations to maximum and average pooling.

• **Fully connected**: The fully connected layer is present in the last layers and converted the twodimensional feature maps into a one-dimensional feature vector. Finally, the last layer is composed of softmax with neurons representing the number of classes in the dataset. Figure 4 illustrates the fully-connected layers after the convolutional and pooling layers and the softmax layer.

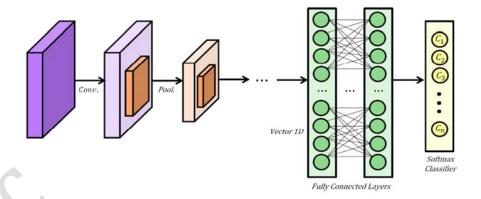


Figure 4: Illustration of the structure of fully-connected layers and softmax layer.

Training based on fine-tuning

The training strategy based on fine-tuning it is a practical and common approach for training deep learning architectures (Goodfellow *et al.* 2016). The network is previously trained for a classification task using a very large data set (Deng *et al.* 2009). The parameters values (weights) learned for the initial

Ahead of Print: Accepted Authors Version

layers of the network are kept (frozen), and the top layers trained over the data set of interest, which are intended to learn the more complex structures of the data.

VGG-16 Architecture

The VGG-16 network, which is composed of 13 convolutional layers, five pooling layers, and three fully-connected (considering the softmax) (Simonyan and Zisserman 2014), was chosen due to its simplicity and robustness. In this study, we evaluated the VGG-16 improved with batch normalization. This strategy maintains the mean output close to 0 and the output standard deviation close to 1, increasing stability across the network and leading to a faster learning rate (Ioffe and Szegedy 2015).

We keep fixed all convolutional layers blocks to maintain the parameters learned from training over the ImageNet dataset, while the top layers have their parameters adjusted using a small learning rate. Figure 5 illustrates the VGG-16, and the blue box indicates the fixed layers.



Figure 5: VGG-16 architecture. Blue box indicates the blocks of convolutional layers fixed during training based on fine-tuning.

The training of the VGG-16 is defined as an optimization problem to improve the quality of prediction. In this study, we considered the loss function as the objective function. The loss function used was binary cross-entropy function, commonly used for binary classification problems. In this way, we minimize this function using the Stochastic Gradient Descent (SGD) optimizer (Lecun *et al.* 1998), a popular optimization algorithm for parameter optimization of machine learning and deep learning models. It is based on a gradient descendent approximation using batches of randomly selected data samples instead

of computing the gradient for each object of the dataset. Thus, the SGD optimizer allows finding

iteratively the parameter values that minimize the loss function (cross-entropy) (Goodfellow et al. 2016).

VGG-16 was trained with a learning rate of 0,001, weight decay of $1e^{-6}$, a momentum of 0.9, momentum

Nesterov, mini-batch size of 32, REctified Linear Unit (RELU) function, and training considering 100

epochs.

Validation

The validation of the classification is performed using k-fold cross-validation (Kohavi 1995) statistical

method, which partition the data into k folds used for training and test. All images were sampled and

partitioned into five stratified sets, i.e., the folds are build preserving (approximately) the proportion of

examples for each class of the original set. We repeated the cross-validation five times, and for each

iteration, one of the training folds is chosen for validation and the others for training.

Additionally, the mean value of accuracy (Equation 2) is used to quantify the quality of the results. The

accuracy index is based on the number of true positives (TP), true negatives (TN), false positives (FP)

and false negative (FN), computed from the confusion matrix, that allows verifying the number of correct

classifications as opposed to the classifications predicted for each class (Duda et al. 2000).

$$Accuracy = \frac{TP + TN}{TP + TN + FP + FN}$$
 (2)

Also, to visualize the True Positive Rate (TPR) against the False Positive Rate (FPR) at various decision

thresholds, it was considered the Receiver Operating Characteristic (ROC). The Area Under ROC (AUC)

is used as a reliable classification performance measure of all possible classification thresholds (Fawcett

2006).

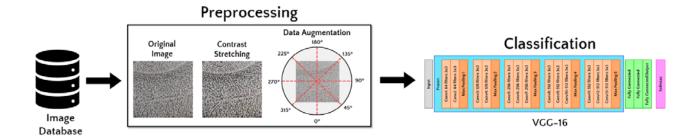


Figure 6: Approach proposed.

RESULTS AND DISCUSSION

We trained the VGG-16 architecture considering each contrast improvement strategy and average subtraction. Figure 7 shows the evolution of the loss values and accuracy's for the considering the average of all k-fold iterations for each preprocessing strategy evaluated. This behavior result suggests that the training did not overfit the data and maintaining the generalization property of the CNN.

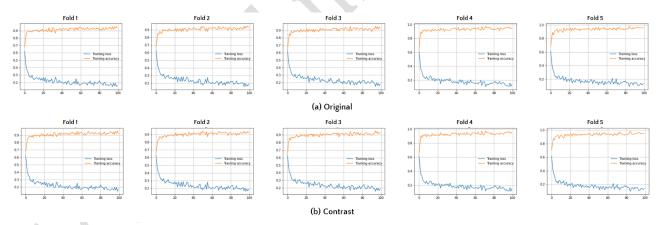


Figure 7: Evolution of accuracy values and loss values for each fold and each strategy evaluated

In order to assess the values of True Positive Rate (TPR) against the False Positive Rate (FPR) we analyzed the ROC (AUC) for each iteration of the k-fold. The evolution of these values is shown graphically in Figure 8. It is important to note that an AUC upper of 80% for most of the folds results in

an average AUC of 84% and 81,6% for original and contrast stretching, respectively. Also, this result suggests that our approach is a promising method.

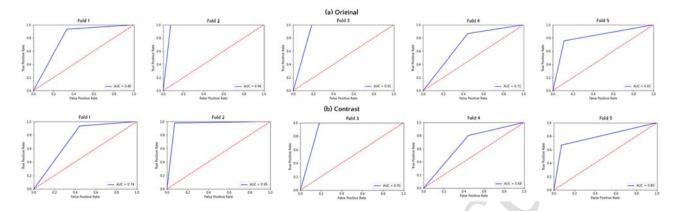


Figure 8: ROC curves for each fold.

The mean accuracy resulted from VGG-16 is presented in Table 3, considering each preprocessing strategy evaluated. The use of the original images is the best choice, resulting in a mean accuracy of 85,8%. The data centralization performed by average image subtraction has a positive impact, independently of preprocessing.

Table 3: Average test accuracy for each preprocessing strategy evaluated using VGG-16 architecture.

Preprocessing Strategy	Accuracy (%)
Original	85,8
Contrast	83,0

The confusion matrices (see Table 4) allow observing some aspect of the classification problem investigated in this work. The presented values were obtained for training with the whole training set and prediction over the validation set (which is the 3rd fold). It is worth noticing that the charcoal from native wood is rarely misclassified as eucalyptus, which is the main objective of this research, i.e., to provide a computational method capable of preventing the exploitation of native wood. Although the best overall

result was obtained with the original images without preprocessing, it is possible to see that contrast widening allowed the identification of 97,78 % of native woods when fold-3 is considered.

Figure 9 shows samples of native images classified as *Eucalyptus* for each strategy tested. Although the goal is to perform a binary classification, we found that native species with few samples in the database such as *Cydonia oblonga* Mill, *Inga edulis*, *Prosopis juliflora*, and *Sclerolobium paniculatum* may be classified as *Eucalyptus*. Therefore, a small number of samples of these species results in a lack of visual patterns. Also, we observed that the other native species misclassified presents visual patterns similar to *Eucalyptus*, like an increase in the thickness and distribution of the vessels in the center - bark direction (Jesus and Silva 2020).

Table 4: Confusion Matrix of the best result for each preprocessing strategy.

(a) Original			(b) Contrast			
	Eucalyptus	Native	9		Eucalyptus	Native
Eucalyptus	96,30	3,70		Eucalyptus	96,30	3,70
Native	4,44	95,56		Native	2,22	97,78

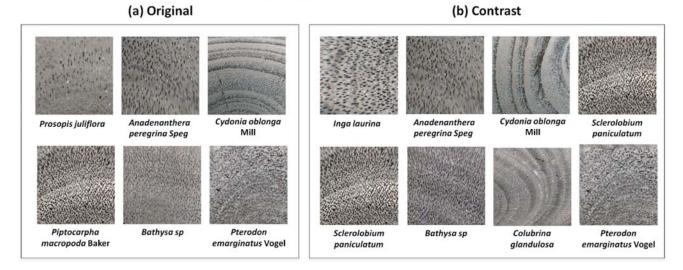


Figure 9: Examples of native images classified as *Eucalyptus* for each strategy evaluated.

CONCLUSIONS

The results allow concluding that, for the classification of charcoal images, the VGG-16 architecture

obtained better results when the augmented data set is analyzed considering the average subtraction as

preprocessing strategy (values lying on 85,8 %, in terms of accuracy). Also, after learning the particular

features, the VGG-16 architecture resulted from the proposed method was able to classify charcoal from

native forests, at least, 95 % mean accuracy using original images, i.e., without preprocessing strategy,

and considering the 5-fold cross-validation procedure.

The presented results open new opportunities towards better exploiting deep learning for automatic

classification between charcoal produced from planted wood (Eucalyptus), and those originated from

native forests. As for future work, other data augmentation strategies may be tested, together with other

normalization strategies and different types of convolutional neural networks.

ACKNOWLEDGMENTS

We gratefully acknowledge the support of NVIDIA Corporation, FAPEMIG for financial support,

LAPEM (Panels and Wood Energy Laboratory) for the charcoal materials, and Institute of Exact and

Technological Sciences (IEP UFV-CRP) for providing the resources for the acquisition of the GeForce

GTX 1050Ti GPU used in this research. This study was financed in part by the Coordenação de

Aperfeiçoamento de Pessoal de Nível Superior – Brasil (CAPES) – Finance Code 001.

REFERENCES

ABRAF, 2013. ABRAF Statistical Yearbook 2013 - Base Year 2012, Brasília, Brazil.

Albuquerque, Á.R. 2012. Anatomia comparada do lenho e do carvão aplicada na identificação de 76 espécies da floresta amazônica, no estado do Pará, Brasil. Master's Dissertation, University of São Paulo,

Piracicaba, Brazil. https://dx.doi.org/10.11606/D.11.2012.tde-20092012-093146.

Andrade, B.G.D.; Vital, B.R.; Carneiro, A.D.C.O.; Basso, V.M.; Pinto, F.D.A.D.C. 2019. Potential of Texture Analysis for Charcoal Classification. *FLORAM* 26(3): 1-10. http://dx.doi.org/10.1590/2179-

8087.124117.

- Maderas-Cienc Tecnol 23(2021):66, 1-19 Ahead of Print: Accepted Authors Version
- **Bayr, U.; Puschmann, O. 2019.** Automatic detection of woody vegetation in repeat landscape photographs using a convolutional neural network. *Ecol Inform* 50:220–233. https://doi.org/10.1016/j.ecoinf.2019.01.012.
- Davrieux, F.; Rousset, P.L.A.; Pastore, T.C.M.; Macedo, L.A. de; Quirino, W.F. 2010. Discrimination of native wood charcoal by infrared spectroscopy. *Quim Nova* 33(5): 1093–1097. http://dx.doi.org/10.1590/S0100-40422010000500016.
- Deng, J.; Dong, W.; Socher, R.; Li-Jia, L.; Fei-Fei, L. 2009. ImageNet: A large-scale hierarchical image database; In: IEEE Conference on Computer Vision and Pattern Recognition, Miami, FL, pp. 248–255. https://doi.org/10.1109/CVPR.2009.5206848.
- **Devijver**, **P.A.**; **Kittler**, **J.** 1982. *Pattern recognition: A statistical approach*. Prentice-Hall, London, UK.
- **Duda, R.O.; Hart, P.E.; Stork, D.G. 2000.** *Pattern Classification (2nd Edition).* New York, NY, USA: Wiley-Interscience.
- **Fawcett, T. 2006.** An introduction to ROC analysis. *Pattern Recogn Lett* 27: 861-874. https://doi.org/10.1016/j.patrec.2005.10.010.
- Gonçalves, T.A.P.; Marcati, C.R.; Scheel-Ybert; R. 2012. The effect of carbonization on wood structure of *Dalbergia violacea*, *Stryphnodendron polyphyllum*, *Tapirira guianensis*, *Vochysia tucanorum*, and *Pouteria torta* from the brazilian cerrado. *Iawa J* 33(1): 73–90. https://doi.org/10.1163/22941932-90000081.
- Goodfellow, I.; Bengio, Y.; Courville, A. 2016. Deep learning. MIT Press. USA. http://www.deeplearningbook.org.
- Gu, J. et al. 2018. Recent advances in convolutional neural networks. Pattern Recogn 77: 354–377. https://doi.org/10.1016/j.patcog.2017.10.013.
- Guo, Y.; Liu, Y.; Oerlemans, A.; Lao, S.; Wu, S.; Lew, M.S. 2016. Deep learning for visual understanding: A review. *Neurocomputing* 187: 27–48. https://doi.org/10.1016/j.neucom.2015.09.116.
- Hafemann, L.G.; Oliveira, L.S.; Cavalin, P. 2014. Forest species recognition using deep convolutional neural networks. In: 2014 22nd International Conference on Pattern Recognition, Stockholm, Sweden, pp. 1103–1107. https://doi.org/10.1109/ICPR.2014.199.
- Haralick, R.M.; Shanmugam, K.; Dinstein, I. 1973. Textural features for image classification. *IEEE Transactions on Systems, Man, and Cybernetics*, vols. SMC-3, no. 6, pp. 610–621. https://doi.org/10.1109/TSMC.1973.4309314.
- **Ioffe, S.; Szegedy, C. 2015.** Batch normalization: Accelerating deep network training by reducing internal covariate shift. *CoRR*, vol. abs/1502.03167. https://arxiv.org/pdf/1502.03167.pdf.

Jesus, D.S. de; Silva, J.S. 2020. Variação radial de propriedades anatômicas e físicas da madeira de eucalipto. *Cadernos de Ciência & Tecnologia* 37(1): 26476. http://dx.doi.org/10.35977/0104-1096.cct2020.v37.26476.

Kamilaris, A.; Prenafeta-Boldú, F.X. 2018. Deep learning in agriculture: A survey. *Comput and Electron in Agr* 147: 70–90. https://doi.org/10.1016/j.compag.2018.02.016.

Khalid, M.; Lee, E.L.Y.; Yusof, R.; Nadaraj, M. 2008. Design of an intelligent wood species recognition system. *IJSSST* 9(3): 9–19. https://ijssst.info/Vol-09/No-3/paper2.pdf

Knoll, F.J.; Czymmek, V.; Poczihoski, S.; Holtorf, T.; Hussmann, S. 2018. Improving efficiency of organic farming by using a deep learning classification approach. *Comput Electron Agric* 153: 347–356. https://doi.org/10.1016/j.compag.2018.08.032.

Kohavi, R. 1995. A study of cross-validation and bootstrap for accuracy estimation and model selection. In Proceedings of the 14th International Joint Conference on Artificial Intelligence - IJCAI'95, Volume 2: 1137–1143. Morgan Kaufmann Publishers Inc.: San Francisco, CA, USA.

Krizhevsky, A.; Sutskever, I.; Hinton, G.E. 2012. ImageNet classification with deep convolutional neural networks. In Proceedings of the 25th International Conference on Neural Information Processing Systems - NIPS'12 Volume 1: 1097–1105. Curran Associates Inc., Red Hook, NY, USA,

Lecun, Y.; Bottou, L.; Bengio, Y.; Haffner, P. 1998. Gradient-based learning applied to document recognition. In Proceedings of the IEEE 86(11): 2278–2324. https://doi.org/10.1109/5.726791.

Litjens, G. et al. 2017. A survey on deep learning in medical image analysis. *Med Image Anal* 42: 60–88. https://doi.org/10.1016/j.media.2017.07.005.

Maruyama, TM.; Oliveira, L.S.; Britto, A.S.; Nisgoski, S. 2018. Automatic classification of native wood charcoal. *Ecol Inform* 46: 1–7. https://doi.org/10.1016/j.ecoinf.2018.05.008.

Ministry of Mines and Energy, 2020. Brazilian Energy Balance - year 2019. Ministry of Mines and Energy, Rio de Janeiro, Brazil. http://biblioteca.olade.org/opac-tmpl/Documentos/cg00828.pdf

Morales, G.; Kemper, G.; Sevillano, G.; Arteaga, D.; Ortega, I.; Telles, J. 2018. Automatic segmentation of *Mauritia flexuosa* in unmanned aerial vehicle (uav) imagery using deep learning. *Forests* 9(12):736. https://doi.org/10.3390/f9120736.

Muñiz, G.I.B.; Nisgoski, S.; Shardosin, F.Z.; França, R.F. 2012. Anatomia do carvão de espécies florestais. *Cerne* 18(3): 471–477. http://dx.doi.org/10.1590/S0104-77602012000300015.

Nisgoski, S.; Magalhães, W.L.E.; Batista, F.R.R.; França, R.F.; Muñiz, G.I.B. de. 2014. Características anatômicas e energéticas do carvão de cinco espécies. *Acta Amazon* 44(3): 367-372. https://dx.doi.org/10.1590/1809-4392201304572.

Nogueira, K.; Penatti, O.A.B.; dos Santos, J.A. 2017. Towards better exploiting convolutional neural networks for remote sensing scene classification. *Pattern Recogn* 61: 539–556. https://doi.org/10.1016/j.patcog.2016.07.001.

- **Oliveira, J. da S. 1997.** Caracterização da madeira de eucalipto para a construção civil. Ph.D. Thesis, Universidade de São Paulo, São Paulo, Brazil.
- **Paske, A.** *et al.* **2019.** Pytorch: An imperative style, high-performance deep learning library. In *Advances in neural information systems* (*NeurIPS* 2019). 8026-8037.
- Pereira, B.L.C.; Oliveira, A.C.; Carvalho, A.M.M.L.; Carneiro, A. de C.O.; Santos, L.C.; Vital, B.R. 2012. Quality of wood and charcoal from eucalyptus clones for ironmaster use. *Int J For Res* Article ID 523025. https://doi.org/10.1155/2012/523025.
- **Ponti, M.A.; Ribeiro, L.S.F.; Nazare, T.S.; Bui, T.; Collomosse, J. 2017.** Everything you wanted to know about deep learning for computer vision but were afraid to ask. *In 30th SIBGRAPI conference on graphics, patterns and images tutorials* (*SIBGRAPI-T*). 17–41. Niterói, Brazil. https://doi.org/10.1109/SIBGRAPI-T.2017.12.
- **Rodrigues**, L.F.; Naldi, M.C.; Mari, J.F. 2020. Comparing convolutional neural networks and preprocessing techniques for HEp-2 cell classification in immunofluorescence images. *Comput Biol Med* 116: 103542. https://doi.org/10.1016/j.compbiomed.2019.103542.
- **Santos, R.C. 2010.** Parâmetros de qualidade da madeira e do carvão vegetal de clones de eucalipto. Ph.D. Thesis, Universidade Federal de Lavras, Lavras, Brazil. http://repositorio.ufla.br/jspui/handle/1/2775
- Scherer, D.; Müller, A.; Behnke, S. 2010. Evaluation of pooling operations in convolutional architectures for object recognition. In: International Conference on Artificial Neural Networks. Springer, Berlin, Heidelberg. p. 92-101. https://doi.org/10.1007/978-3-642-15825-4_10.
- **Simonyan, K.; Zisserman, A. 2014.** Very deep convolutional networks for large-scale image recognition. *CoRR*, vol. abs/1409.1556. https://arxiv.org/pdf/1409.1556.pdf.
- Szegedy, C.; Vanhoucke, V.; Ioffe, S.; Shlens, J.; Wojna, Z. 2016. Rethinking the inception architecture for computer vision. In *IEEE Conference on Computer Vision and Pattern Recognition (CVPR)*. 2818–2826, Las Vegas, NV, USA. https://ieeexplore.ieee.org/document/7780677
- **Tomazello-Filho, M. 1985.** Estrutura anatômica da madeira de oito espécies de eucalipto cultivadas no Brasil. *IPEF* 29: 25-36, Brazil. https://www.ipef.br/publicacoes/scientia/nr29/cap03.pdf
- Zenid, G. J.; Ceccantini, G.C. 2012. Identificação macroscópica de madeiras. IPT, São Paulo, Brazil.
- **Zhu, X.X.** *et al.* **2017.** Deep learning in remote sensing: A comprehensive review and list of resources. *IEEE Geosc Rem Sens M* 5(4): 8–36. https://doi.org/10.1109/MGRS.2017.2762307.
- **Wheeler, E.A.; Baas, P. 1998.** Wood identification-a review. *Iawa J* 19(3): 241–264. https://doi.org/10.1163/22941932-90001528.